## **SHAPE CUTTING ORDER BY** NUMBER 1 3 2 ID OD C - B/2 5 6 Note: B = D + E A (R ) or \* B/2) -DIA E 9 7 8 - D -Ċ D Ġ 11 10 12 E j DA A D C F M -N-10 13 14 15 - E - D +- D -C Ġ В 16 17 18 - C -F A R (R) or \* A) CONT. NEXT PAGE

## **SHAPE CUTTING ORDER BY NUMBER** 19 20 21 DIA R (TYP) В 22 23 24 R (TYP) -DIA ¥ H DE D -c-25 26 27 SPLIT (TYP) RING ID OD 28 29 30 IR OR Ç À 31 32 33 Ė R = A/2Ď 34 35 36 - MAJOR CHORD -- G -- F --D MAJOR R = B/2T RADIUS-

MINOR RAD